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**GACO SARL**

28, Rue Bencharif Madani

25000 BELLEVUE/CONSTANTINE - ALGERIE

Tel. : 031 92 54 56 / 031 93 22 23 - Fax : 031 92 13 45

Email : gacosarl@gmail.com / benkobbi\_fares@yahoo.fr

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**Type: Hermetic piston compressors****Producer: Copeland****Series: ZR****Model: ZR22K3E-TFD****Technical data**

|                                   |       |
|-----------------------------------|-------|
| Nominal motor power [HP]:         | 2     |
| Displacement [m <sup>3</sup> /h]: | 5,3   |
| Sound pressure level :            | 54    |
| Gross/Net weight [kg]:            | 26/22 |
| Oil charge [dm <sup>3</sup> ]:    | 1     |

**Electrical data**

|                                  |                |
|----------------------------------|----------------|
| Power supply [V/~ /Hz]:          | 380-420/3/50Hz |
| Locked rotor current [A]:        | 24             |
| Max. operating current [A]:      | 4,2            |
| Winding resistance [ $\Omega$ ]: | 8,64           |

**Connections**

|  | <u>millimeters</u> | <u>inches</u> |
|--|--------------------|---------------|
| Suction Rotolock valve connection:         |                    | -             |
| Discharge Rotolock valve connection:       |                    | -             |
| Suction connection with supplied sleeve:   |                    | 3/4"          |
| Discharge connection with supplied sleeve: |                    | 1/2"          |

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R22

**Cooling capacity [kW]**

| <b>t<sub>c</sub> \ t<sub>e</sub></b> | <b>-20</b> | <b>-15</b> | <b>-10</b> | <b>-5</b> | <b>0</b> | <b>5</b> | <b>10</b> |
|--------------------------------------|------------|------------|------------|-----------|----------|----------|-----------|
| <b>30</b>                            | 2.11       | 2.67       | 3.33       | 4.09      | 4.95     | 5.93     | 7.04      |
| <b>35</b>                            | 1.98       | 2.52       | 3.15       | 3.88      | 4.70     | 5.64     | 6.69      |
| <b>40</b>                            | 1.85       | 2.38       | 2.99       | 3.68      | 4.47     | 5.37     | 6.38      |
| <b>45</b>                            | -          | 2.22       | 2.81       | 3.48      | 4.24     | 5.10     | 6.07      |
| <b>50</b>                            | -          | -          | 2.61       | 3.26      | 4.00     | 4.83     | 5.76      |
| <b>55</b>                            | -          | -          | -          | 3.01      | 3.72     | 4.52     | 5.42      |
| <b>60</b>                            | -          | -          | -          | -         | 3.39     | 4.17     | 5.04      |
| <b>65</b>                            | -          | -          | -          | -         | 2.99     | 3.75     | 4.60      |

**Power input [kW]**

| <b>t<sub>c</sub> \ t<sub>e</sub></b> | <b>-20</b> | <b>-15</b> | <b>-10</b> | <b>-5</b> | <b>0</b> | <b>5</b> | <b>10</b> |
|--------------------------------------|------------|------------|------------|-----------|----------|----------|-----------|
| <b>30</b>                            | 0.99       | 0.99       | 0.99       | 0.98      | 0.96     | 0.95     | 0.94      |
| <b>35</b>                            | 1.13       | 1.12       | 1.12       | 1.11      | 1.10     | 1.10     | 1.10      |
| <b>40</b>                            | 1.28       | 1.27       | 1.26       | 1.25      | 1.25     | 1.24     | 1.24      |
| <b>45</b>                            | -          | 1.46       | 1.44       | 1.42      | 1.40     | 1.40     | 1.40      |
| <b>50</b>                            | -          | -          | 1.65       | 1.62      | 1.59     | 1.58     | 1.57      |
| <b>55</b>                            | -          | -          | -          | 1.87      | 1.83     | 1.80     | 1.78      |
| <b>60</b>                            | -          | -          | -          | -         | 2.13     | 2.08     | 2.05      |
| <b>65</b>                            | -          | -          | -          | -         | 2.51     | 2.44     | 2.38      |

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**Current [A]**

| $t_c \setminus t_e$ | <b>-20</b> | <b>-15</b> | <b>-10</b> | <b>-5</b> | <b>0</b> | <b>5</b> | <b>10</b> |
|---------------------|------------|------------|------------|-----------|----------|----------|-----------|
| <b>30</b>           | 2.30       | 2.30       | 2.29       | 2.28      | 2.26     | 2.25     | 2.23      |
| <b>35</b>           | 2.45       | 2.45       | 2.44       | 2.43      | 2.42     | 2.41     | 2.41      |
| <b>40</b>           | 2.63       | 2.62       | 2.60       | 2.59      | 2.58     | 2.57     | 2.58      |
| <b>45</b>           | -          | 2.84       | 2.81       | 2.78      | 2.76     | 2.75     | 2.76      |
| <b>50</b>           | -          | -          | 3.07       | 3.02      | 2.99     | 2.97     | 2.96      |
| <b>55</b>           | -          | -          | -          | 3.34      | 3.28     | 3.24     | 3.22      |
| <b>60</b>           | -          | -          | -          | -         | 3.66     | 3.59     | 3.55      |
| <b>65</b>           | -          | -          | -          | -         | 4.14     | 4.04     | 3.96      |

**Mass flow [kg/s]**

| $t_c \setminus t_e$ | <b>-20</b> | <b>-15</b> | <b>-10</b> | <b>-5</b> | <b>0</b> | <b>5</b> | <b>10</b> |
|---------------------|------------|------------|------------|-----------|----------|----------|-----------|
| <b>30</b>           | 45.17      | 56.63      | 69.67      | 84.44     | 101.07   | 119.73   | 140.55    |
| <b>35</b>           | 44.17      | 55.59      | 68.54      | 83.16     | 99.62    | 118.04   | 138.58    |
| <b>40</b>           | 43.13      | 54.62      | 67.60      | 82.21     | 98.60    | 116.92   | 137.31    |
| <b>45</b>           | -          | 53.29      | 66.42      | 81.14     | 97.59    | 115.91   | 136.27    |
| <b>50</b>           | -          | -          | 64.54      | 79.48     | 96.11    | 114.57   | 135.01    |
| <b>55</b>           | -          | -          | -          | 76.79     | 93.72    | 112.44   | 133.08    |
| <b>60</b>           | -          | -          | -          | -         | 89.97    | 109.06   | 130.04    |
| <b>65</b>           | -          | -          | -          | -         | 84.41    | 103.99   | 125.42    |

**GACO SARL**

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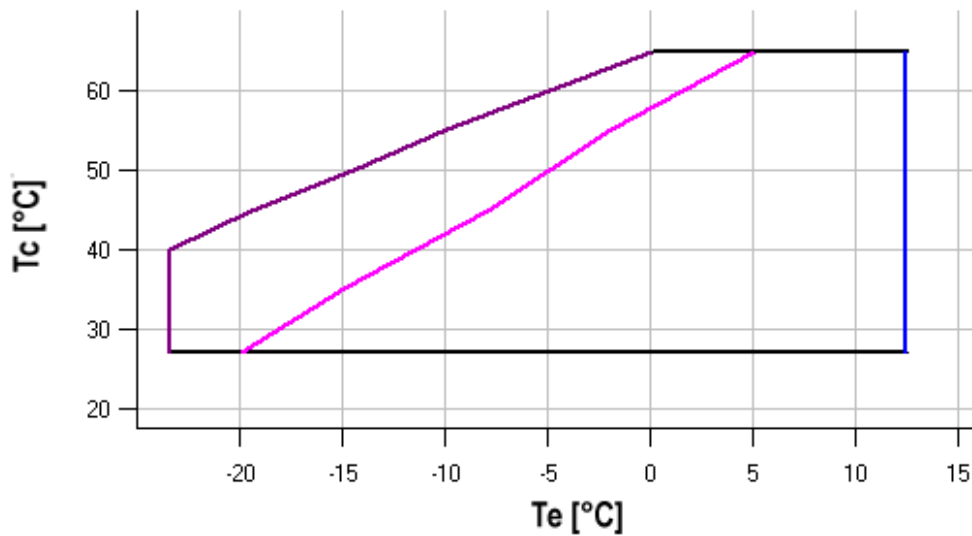
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**C.O.P. [W/W]**

| $t_c \setminus t_e$ | -20  | -15  | -10  | -5   | 0    | 5    | 10   |
|---------------------|------|------|------|------|------|------|------|
| 30                  | 2.12 | 2.70 | 3.38 | 4.19 | 5.13 | 6.22 | 7.46 |
| 35                  | 1.75 | 2.24 | 2.82 | 3.49 | 4.26 | 5.13 | 6.10 |
| 40                  | 1.44 | 1.87 | 2.36 | 2.94 | 3.59 | 4.32 | 5.13 |
| 45                  | -    | 1.53 | 1.96 | 2.46 | 3.02 | 3.65 | 4.35 |
| 50                  | -    | -    | 1.58 | 2.02 | 2.51 | 3.06 | 3.66 |
| 55                  | -    | -    | -    | 1.60 | 2.03 | 2.51 | 3.04 |
| 60                  | -    | -    | -    | -    | 1.59 | 2.00 | 2.46 |
| 65                  | -    | -    | -    | -    | 1.19 | 1.54 | 1.93 |

**Application range**

- Maximum evaporating temperature
- 25°C suction gas temperature
- 10K gas overheat

Operating conditions: 10K suction superheat, 0K subcooling

 $t_c$  - Condensing temperature [°C] $t_e$  - Evaporating temperature [°C]

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R134a

**Cooling capacity [kW]**

| <b>t<sub>c</sub> \ t<sub>e</sub></b> | <b>-20</b> | <b>-15</b> | <b>-10</b> | <b>-5</b> | <b>0</b> | <b>5</b> | <b>10</b> | <b>15</b> |
|--------------------------------------|------------|------------|------------|-----------|----------|----------|-----------|-----------|
| <b>30</b>                            | 1.23       | 1.59       | 2.05       | 2.60      | 3.26     | 4.02     | 4.90      | -         |
| <b>35</b>                            | 1.15       | 1.50       | 1.93       | 2.46      | 3.08     | 3.81     | 4.65      | -         |
| <b>40</b>                            | 1.06       | 1.40       | 1.82       | 2.32      | 2.91     | 3.61     | 4.40      | 5.32      |
| <b>45</b>                            | -          | 1.29       | 1.69       | 2.17      | 2.74     | 3.40     | 4.16      | 5.02      |
| <b>50</b>                            | -          | 1.17       | 1.56       | 2.02      | 2.56     | 3.19     | 3.91      | 4.73      |
| <b>55</b>                            | -          | -          | 1.41       | 1.85      | 2.36     | 2.96     | 3.65      | 4.43      |
| <b>60</b>                            | -          | -          | -          | 1.66      | 2.16     | 2.73     | 3.38      | 4.12      |
| <b>65</b>                            | -          | -          | -          | 1.46      | 1.93     | 2.48     | 3.10      | 3.80      |
| <b>70</b>                            | -          | -          | -          | -         | 1.68     | 2.20     | 2.79      | 3.46      |
| <b>75</b>                            | -          | -          | -          | -         | 1.41     | 1.91     | 2.47      | 3.10      |

**Power input [kW]**

| <b>t<sub>c</sub> \ t<sub>e</sub></b> | <b>-20</b> | <b>-15</b> | <b>-10</b> | <b>-5</b> | <b>0</b> | <b>5</b> | <b>10</b> | <b>15</b> |
|--------------------------------------|------------|------------|------------|-----------|----------|----------|-----------|-----------|
| <b>30</b>                            | 0.72       | 0.72       | 0.71       | 0.70      | 0.69     | 0.67     | 0.64      | -         |
| <b>35</b>                            | 0.81       | 0.81       | 0.80       | 0.79      | 0.78     | 0.76     | 0.74      | -         |
| <b>40</b>                            | 0.92       | 0.91       | 0.90       | 0.89      | 0.88     | 0.87     | 0.85      | 0.82      |
| <b>45</b>                            | -          | 1.03       | 1.02       | 1.01      | 0.99     | 0.98     | 0.96      | 0.94      |
| <b>50</b>                            | -          | 1.18       | 1.16       | 1.14      | 1.12     | 1.11     | 1.09      | 1.07      |
| <b>55</b>                            | -          | -          | 1.32       | 1.29      | 1.27     | 1.25     | 1.23      | 1.21      |
| <b>60</b>                            | -          | -          | -          | 1.47      | 1.44     | 1.42     | 1.39      | 1.37      |
| <b>65</b>                            | -          | -          | -          | 1.67      | 1.63     | 1.60     | 1.57      | 1.54      |
| <b>70</b>                            | -          | -          | -          | -         | 1.85     | 1.81     | 1.77      | 1.74      |
| <b>75</b>                            | -          | -          | -          | -         | 2.10     | 2.05     | 2.00      | 1.96      |

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**Current [A]**

| $t_c \setminus t_e$ | -20  | -15  | -10  | -5   | 0    | 5    | 10   | 15   |
|---------------------|------|------|------|------|------|------|------|------|
| <b>30</b>           | 1.81 | 1.79 | 1.79 | 1.79 | 1.79 | 1.77 | 1.74 | -    |
| <b>35</b>           | 1.91 | 1.89 | 1.88 | 1.88 | 1.88 | 1.87 | 1.84 | -    |
| <b>40</b>           | 2.03 | 2.00 | 1.99 | 1.98 | 1.98 | 1.98 | 1.96 | 1.92 |
| <b>45</b>           | -    | 2.15 | 2.12 | 2.11 | 2.11 | 2.10 | 2.08 | 2.05 |
| <b>50</b>           | -    | 2.33 | 2.29 | 2.27 | 2.26 | 2.25 | 2.23 | 2.20 |
| <b>55</b>           | -    | -    | 2.49 | 2.46 | 2.44 | 2.42 | 2.40 | 2.37 |
| <b>60</b>           | -    | -    | -    | 2.69 | 2.66 | 2.63 | 2.61 | 2.57 |
| <b>65</b>           | -    | -    | -    | 2.97 | 2.92 | 2.88 | 2.85 | 2.81 |
| <b>70</b>           | -    | -    | -    | -    | 3.23 | 3.18 | 3.13 | 3.08 |
| <b>75</b>           | -    | -    | -    | -    | 3.59 | 3.52 | 3.46 | 3.40 |

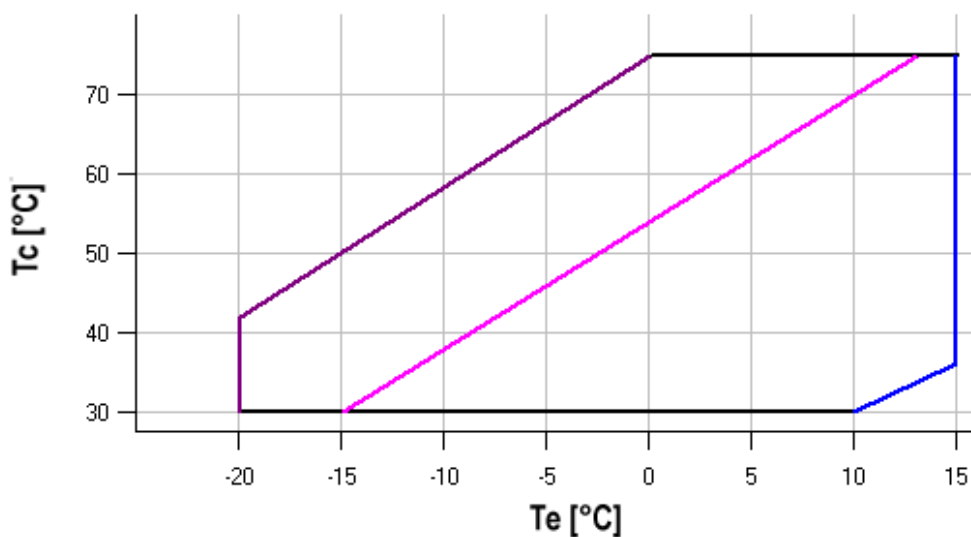
**Mass flow [kg/s]**

| $t_c \setminus t_e$ | -20   | -15   | -10   | -5    | 0     | 5     | 10     | 15     |
|---------------------|-------|-------|-------|-------|-------|-------|--------|--------|
| <b>30</b>           | 28.92 | 36.85 | 46.42 | 57.74 | 70.90 | 86.00 | 103.14 | -      |
| <b>35</b>           | 28.49 | 36.47 | 46.02 | 57.25 | 70.26 | 85.13 | 101.97 | -      |
| <b>40</b>           | 27.77 | 35.89 | 45.53 | 56.76 | 69.71 | 84.45 | 101.09 | 119.73 |
| <b>45</b>           | -     | 34.96 | 44.77 | 56.11 | 69.08 | 83.79 | 100.34 | 118.80 |
| <b>50</b>           | -     | 33.51 | 43.58 | 55.12 | 68.23 | 83.00 | 99.53  | 117.92 |
| <b>55</b>           | -     | -     | 41.81 | 53.64 | 66.97 | 81.90 | 98.52  | 116.93 |
| <b>60</b>           | -     | -     | -     | 51.50 | 65.16 | 80.34 | 97.14  | 115.67 |
| <b>65</b>           | -     | -     | -     | 48.55 | 62.61 | 78.14 | 95.23  | 113.96 |
| <b>70</b>           | -     | -     | -     | -     | 59.18 | 75.15 | 92.61  | 111.66 |
| <b>75</b>           | -     | -     | -     | -     | 54.70 | 71.21 | 89.14  | 108.59 |

### C.O.P. [W/W]

| $t_c \setminus t_e$ | -20  | -15  | -10  | -5   | 0    | 5    | 10   | 15   |
|---------------------|------|------|------|------|------|------|------|------|
| <b>30</b>           | 1.70 | 2.23 | 2.89 | 3.72 | 4.74 | 6.01 | 7.64 | -    |
| <b>35</b>           | 1.41 | 1.86 | 2.43 | 3.12 | 3.96 | 4.99 | 6.28 | -    |
| <b>40</b>           | 1.15 | 1.54 | 2.02 | 2.60 | 3.31 | 4.16 | 5.20 | 6.48 |
| <b>45</b>           | -    | 1.25 | 1.66 | 2.16 | 2.75 | 3.46 | 4.32 | 5.35 |
| <b>50</b>           | -    | 0.99 | 1.35 | 1.77 | 2.27 | 2.87 | 3.58 | 4.43 |
| <b>55</b>           | -    | -    | 1.07 | 1.43 | 1.86 | 2.36 | 2.96 | 3.67 |
| <b>60</b>           | -    | -    | -    | 1.13 | 1.50 | 1.93 | 2.43 | 3.02 |
| <b>65</b>           | -    | -    | -    | 0.87 | 1.18 | 1.55 | 1.97 | 2.47 |
| <b>70</b>           | -    | -    | -    | -    | 0.91 | 1.22 | 1.58 | 1.99 |
| <b>75</b>           | -    | -    | -    | -    | 0.67 | 0.93 | 1.23 | 1.59 |

### Application range



- Maximum evaporating temperature
- 25°C suction gas temperature
- 10K gas overheat

Operating conditions: 10K suction superheat, 0K subcooling

$t_c$  - Condensing temperature [°C]

$t_e$  - Evaporating temperature [°C]

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## R407C

**Cooling capacity [kW]**

| $t_c \setminus t_e$ | -20  | -15  | -10  | -5   | 0    | 5    | 10   | 15   |
|---------------------|------|------|------|------|------|------|------|------|
| 30                  | 1.88 | 2.39 | 3.02 | 3.77 | 4.66 | 5.67 | 6.81 | 8.08 |
| 35                  | 1.74 | 2.23 | 2.85 | 3.59 | 4.45 | 5.43 | 6.55 | -    |
| 40                  | 1.61 | 2.08 | 2.67 | 3.38 | 4.21 | 5.17 | 6.25 | -    |
| 45                  | -    | 1.91 | 2.47 | 3.15 | 3.95 | 4.87 | 5.91 | -    |
| 50                  | -    | -    | 2.28 | 2.91 | 3.67 | 4.54 | 5.53 | -    |
| 55                  | -    | -    | -    | 2.67 | 3.37 | 4.19 | 5.13 | -    |
| 60                  | -    | -    | -    | -    | 3.06 | 3.82 | 4.70 | -    |
| 65                  | -    | -    | -    | -    | -    | 3.44 | 4.25 | -    |

**Power input [kW]**

| $t_c \setminus t_e$ | -20  | -15  | -10  | -5   | 0    | 5    | 10   | 15   |
|---------------------|------|------|------|------|------|------|------|------|
| 30                  | 0.95 | 0.94 | 0.94 | 0.94 | 0.93 | 0.92 | 0.91 | 0.88 |
| 35                  | 1.07 | 1.07 | 1.07 | 1.07 | 1.06 | 1.05 | 1.03 | -    |
| 40                  | 1.21 | 1.21 | 1.21 | 1.21 | 1.20 | 1.19 | 1.17 | -    |
| 45                  | -    | 1.37 | 1.37 | 1.37 | 1.37 | 1.35 | 1.32 | -    |
| 50                  | -    | -    | 1.56 | 1.56 | 1.55 | 1.53 | 1.50 | -    |
| 55                  | -    | -    | -    | 1.76 | 1.75 | 1.73 | 1.70 | -    |
| 60                  | -    | -    | -    | -    | 1.98 | 1.96 | 1.92 | -    |
| 65                  | -    | -    | -    | -    | -    | 2.22 | 2.18 | -    |

**Current [A]**

| <b>t<sub>c</sub> \ t<sub>e</sub></b> | <b>-20</b> | <b>-15</b> | <b>-10</b> | <b>-5</b> | <b>0</b> | <b>5</b> | <b>10</b> | <b>15</b> |
|--------------------------------------|------------|------------|------------|-----------|----------|----------|-----------|-----------|
| <b>30</b>                            | 2.13       | 2.12       | 2.12       | 2.11      | 2.11     | 2.10     | 2.08      | 2.04      |
| <b>35</b>                            | 2.27       | 2.26       | 2.26       | 2.26      | 2.25     | 2.24     | 2.21      | -         |
| <b>40</b>                            | 2.43       | 2.43       | 2.43       | 2.43      | 2.42     | 2.41     | 2.37      | -         |
| <b>45</b>                            | -          | 2.62       | 2.63       | 2.63      | 2.63     | 2.61     | 2.57      | -         |
| <b>50</b>                            | -          | -          | 2.87       | 2.88      | 2.87     | 2.85     | 2.80      | -         |
| <b>55</b>                            | -          | -          | -          | 3.16      | 3.15     | 3.12     | 3.07      | -         |
| <b>60</b>                            | -          | -          | -          | -         | 3.47     | 3.44     | 3.39      | -         |
| <b>65</b>                            | -          | -          | -          | -         | -        | 3.82     | 3.75      | -         |

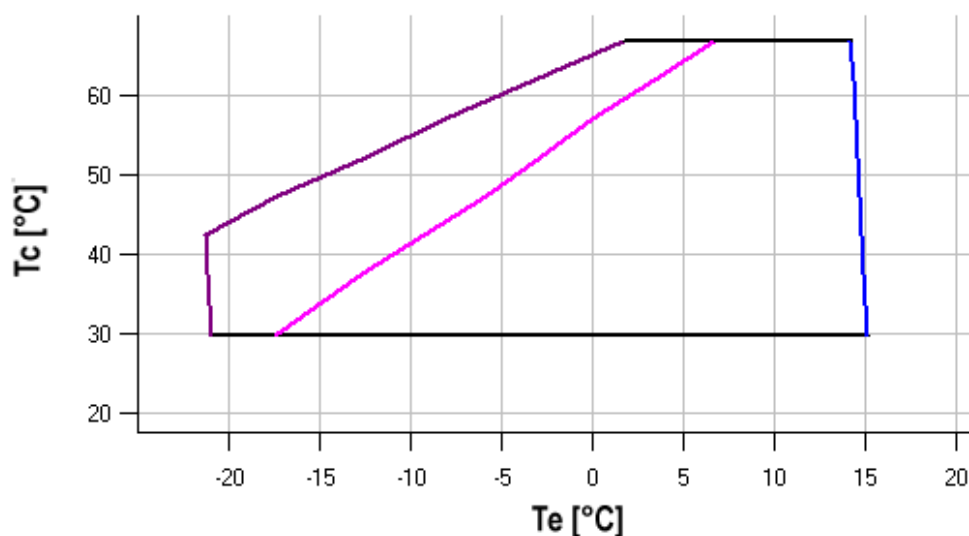
**Mass flow [kg/s]**

| <b>t<sub>c</sub> \ t<sub>e</sub></b> | <b>-20</b> | <b>-15</b> | <b>-10</b> | <b>-5</b> | <b>0</b> | <b>5</b> | <b>10</b> | <b>15</b> |
|--------------------------------------|------------|------------|------------|-----------|----------|----------|-----------|-----------|
| <b>30</b>                            | 39.58      | 49.44      | 61.50      | 75.70     | 92.03    | 110.42   | 130.84    | 153.25    |
| <b>35</b>                            | 38.47      | 48.50      | 60.76      | 75.23     | 91.86    | 110.61   | 131.43    | -         |
| <b>40</b>                            | 37.32      | 47.40      | 59.77      | 74.39     | 91.22    | 110.21   | 131.33    | -         |
| <b>45</b>                            | -          | 46.17      | 58.53      | 73.20     | 90.12    | 109.25   | 130.56    | -         |
| <b>50</b>                            | -          | -          | 57.07      | 71.67     | 88.58    | 107.75   | 129.14    | -         |
| <b>55</b>                            | -          | -          | -          | 69.84     | 86.62    | 105.71   | 127.08    | -         |
| <b>60</b>                            | -          | -          | -          | -         | 84.26    | 103.17   | 124.40    | -         |
| <b>65</b>                            | -          | -          | -          | -         | -        | 100.14   | 121.13    | -         |

### C.O.P. [W/W]

| $t_c \setminus t_e$ | -20  | -15  | -10  | -5   | 0    | 5    | 10   | 15   |
|---------------------|------|------|------|------|------|------|------|------|
| <b>30</b>           | 1.98 | 2.53 | 3.21 | 4.02 | 4.99 | 6.14 | 7.51 | 9.18 |
| <b>35</b>           | 1.63 | 2.09 | 2.66 | 3.36 | 4.19 | 5.18 | 6.36 | -    |
| <b>40</b>           | 1.33 | 1.71 | 2.20 | 2.79 | 3.50 | 4.34 | 5.35 | -    |
| <b>45</b>           | -    | 1.40 | 1.80 | 2.30 | 2.89 | 3.61 | 4.47 | -    |
| <b>50</b>           | -    | -    | 1.46 | 1.87 | 2.37 | 2.97 | 3.69 | -    |
| <b>55</b>           | -    | -    | -    | 1.51 | 1.92 | 2.42 | 3.02 | -    |
| <b>60</b>           | -    | -    | -    | -    | 1.54 | 1.95 | 2.44 | -    |
| <b>65</b>           | -    | -    | -    | -    | -    | 1.55 | 1.95 | -    |

### Application range



- Maximum evaporating temperature
- 25°C suction gas temperature
- 10K gas overheat

Operating conditions: 10K suction superheat, 0K subcooling

$t_c$  - Condensing temperature [°C]

$t_e$  - Evaporating temperature [°C]

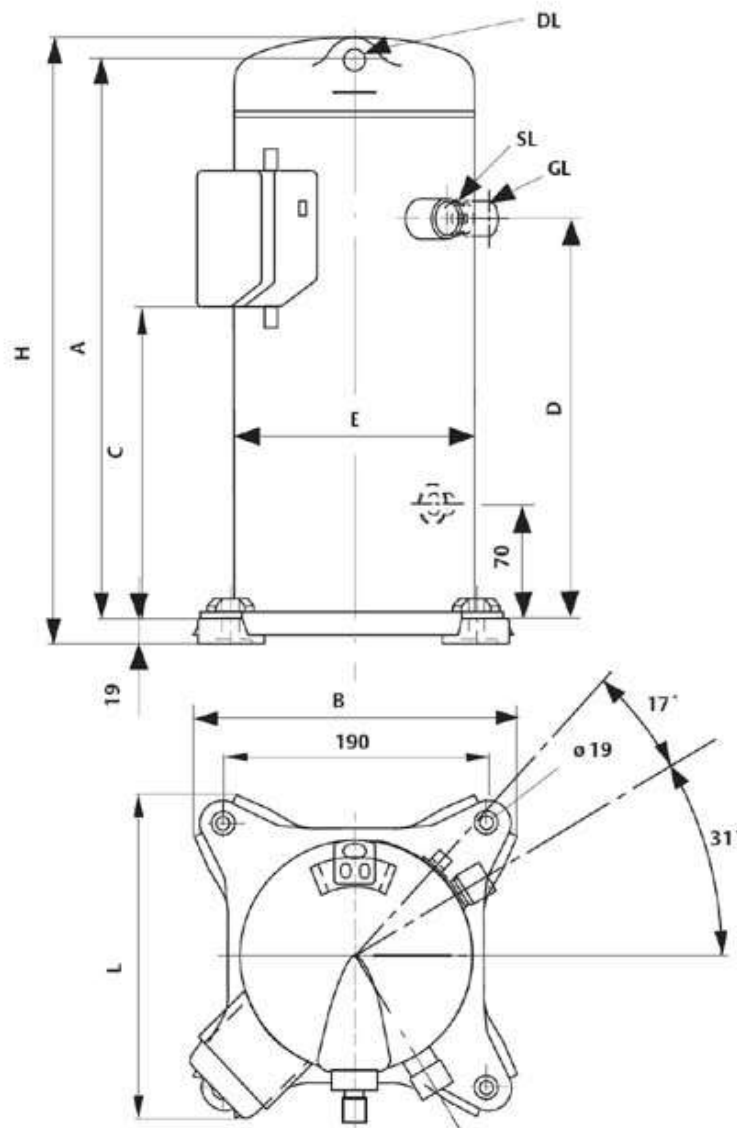
**GACO SARL**

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|   |        |
|---|--------|
| A | 338    |
| B | 240    |
| C | 202 mm |
| D | 245 mm |
| E | 165 mm |
| H | 383 mm |
| L | 231 mm |

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